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TECHNICAL MANUAL

Smoke exhaust axial fan **mcr Monsun T**



Version: Monsun T 25.10.01.8

FIRE VENTILATION SYSTEMS

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CAUTION:



Risk of injury from sharp edges, sharp corners and thin sheet metal elements.
Be careful when handling and working with the device.
Wear protective gloves, safety shoes and a helmet.

Risk of electric shock. Do not touch live parts. Only employees with the appropriate qualifications and certificates may perform electrical connections.
Disconnect the power supply before starting work on electrical equipment.

CAUTION

**All previous issues of this Technical Manual expire on the date of issue hereof.
This O&MM does not apply to fans manufactured before the date of its issue.**

1. FOREWORD

This Technical Manual is addressed to users/operators of type mcr Monsun T smoke exhaust axial fans. This document is intended to provide guidelines on the application, design, commissioning and operation of the product.



Read this Technical Manual thoroughly before installing this equipment at its operating site and commissioning.



If the equipment is found malfunctioning or defective, contact the manufacturer or their Authorised Representative.



Due to the continuous product improvement policy, we reserve the right to change the product design in order to improve its performance and safety.

The design of the fans complies with the essential requirements of PN-EN 12101-3:2015 for smoke exhaust fans. The design also meets the state of the art in technology, while assuring health and safety protection.

2. MANUFACTURER'S DISCLAIMER

- The manufacturer shall not be liable for any consequences of non-intended use or misuse of the equipment.
- DO NOT install any components that are not included in the equipment composition or accessories.
- Unauthorised modifications or alteration of this equipment is strictly prohibited.
- Protect the equipment enclosure (casing) from mechanical damage.
- Before attempting to install this equipment, verify the load bearing capacity of the structural members to which the equipment is to be fastened. Unreliable fastening may result in damage or failure of the equipment and/or be hazardous to all nearby personnel.
- This fan is not intended for forcing air with viscous pollutants that may settle on the equipment, and especially on its rotor.
- This fan is not intended for forcing air with corrosive pollutants that may be detrimental to the equipment.
- The maximum actual rotor RPM must never exceed the nominal (rated) RPM speed in operation.
- The manufacturer shall not be liable for any injuries, trauma or other bodily harm caused by misuse of this equipment.

3. SUBJECT

The subject of this Technical Manual is:

- mcr Monsun T F400, smoke exhaust axial fans
- mcr Monsun T F300, smoke exhaust axial fans

4. INTENDED USE

4.1. Application

The type mcr Monsun T smoke exhaust axial fans are ducted fans intended to remove smoke and heat generated in indoor rooms on fire. The equipment facilitates evacuation of persons from the area on fire, protect the building structure and its furnishing from high temperature, facilitate fire fighting, and inhibit spreading of fire to adjacent fire zones.

The versions available are:

- single-functional with single-speed motors;
- two-functional, i.e. for general and fire ventilation and with two-speed motors.

The fans can be installed indoors or outdoors: on suitable consoles with the motor in the vertical orientation, or on the bottom feet with the motor in the horizontal orientation.

The fan overall compression ratio makes them compatible with ventilation systems characterised by relatively high flow resistance.



The operating temperature range for fans in general ventilator systems is -20°C to + 40°C.

The fan may force dry air only and with a maximum particulate content of 0.3 g/m³.



This fan is not intended for forcing air with viscous pollutants that may settle on the equipment, and especially on its rotor.



This fan is not intended for forcing air with corrosive pollutants that may be detrimental to the equipment.



The maximum actual rotor RPM must never exceed the nominal (rated) RPM speed in operation.



Following operation in actual fire conditions, the fan will not be fit for further use.

4.2. Fire resistance

- Class F400 – fire resistance at 400°C for 120 minutes
- Class F300 – fire resistance at 300°C for 60 minutes

4.3. Versions

- Single-speed fans
- Two-speed fans

Form versions

- Long horizontal casing
- Short casing
- Long vertical casing

5. DESIGN AND OPERATING PRINCIPLE

5.1 Design

The mcr Monsun T axial smoke extraction fan consists of an electric motor with appropriate insulation class, an axial rotor, a blade assembly, and an external housing. The electric motor driving the fan is mounted on a support frame inside the housing. The motor is directly connected to a bearing-mounted rotor, which carries profiled blades. The angle and number of blades depend on the required pressure and efficiency for the fan. The motor bearings are resistant to high temperatures and require no maintenance. The pumped medium—fire gases and smoke-laden air—flows through the housing, motor, and blades. The fan has a connecting flange on both the suction and discharge sides.

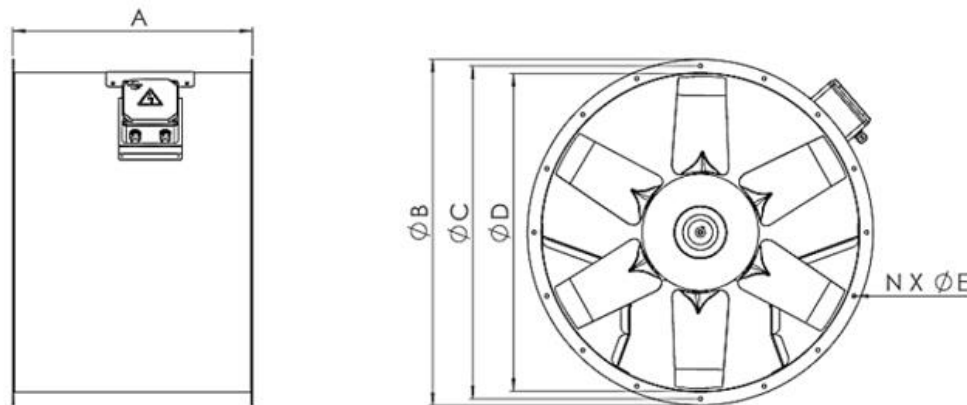
5.2 Function

The single-functional fans do not run in standby. When supply voltage is present on the electric box terminals, the fan is started and running.

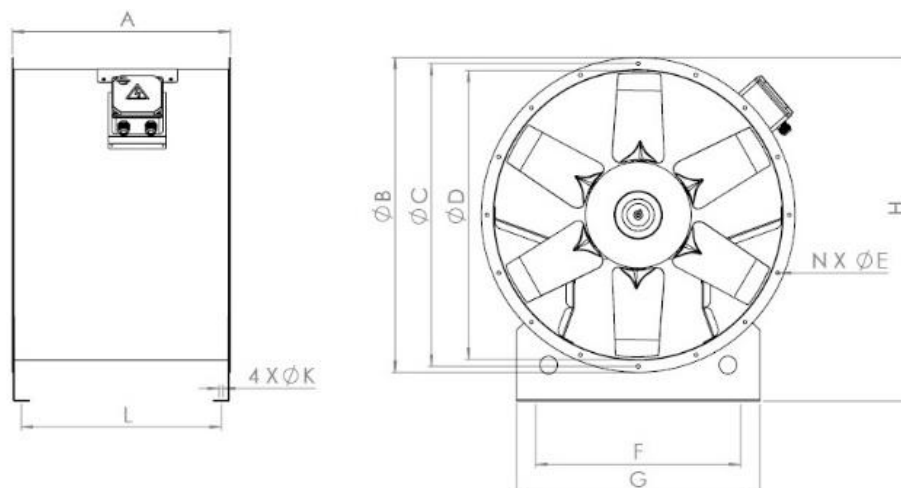
The two-functional fans run at low speed (RPM) to handle general ventilation under normal conditions. After providing the alarm signal to the control panel, it automatically starts running with the second speed, which is higher than the first one. The fan can be made unidirectional (working in one direction) or reversible (working in two directions, depending on the needs).

5.3 Dimensions

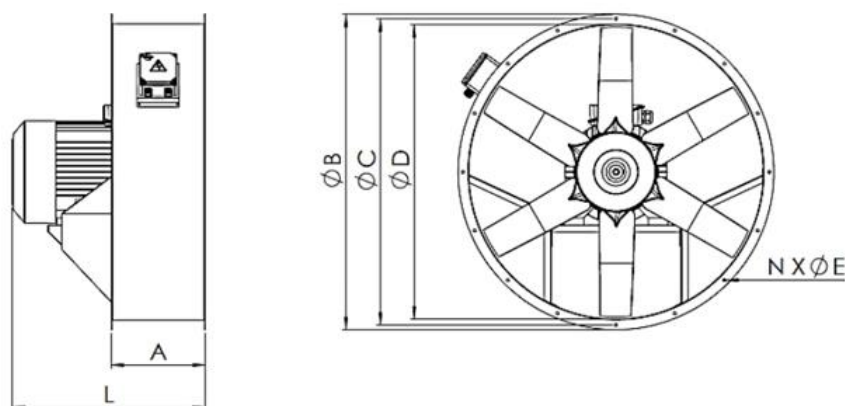
The basic dimensions are given below with technical data and parameters.



mcr Monsun T – long horizontal casing (U)					
Typ	A	B	C	D	N x ØE
mcr Monsun T 400	420	495	450	400	8 x Ø11
mcr Monsun T 450	420	545	500	450	8 x Ø11
mcr Monsun T 500	420	595	550	500	8 x Ø11
mcr Monsun T 560	420	655	610	560	8 x Ø11
mcr Monsun T 630	470	725	680	630	8 x Ø11
mcr Monsun T 710	500	805	760	710	8 x Ø11
mcr Monsun T 800	580	895	850	800	16 x Ø11
mcr Monsun T 900	700	995	950	900	16 x Ø13
mcr Monsun T 1000	775	1095	1050	1000	16 x Ø13
mcr Monsun T 1250	775	1345	1300	1250	16 x Ø13

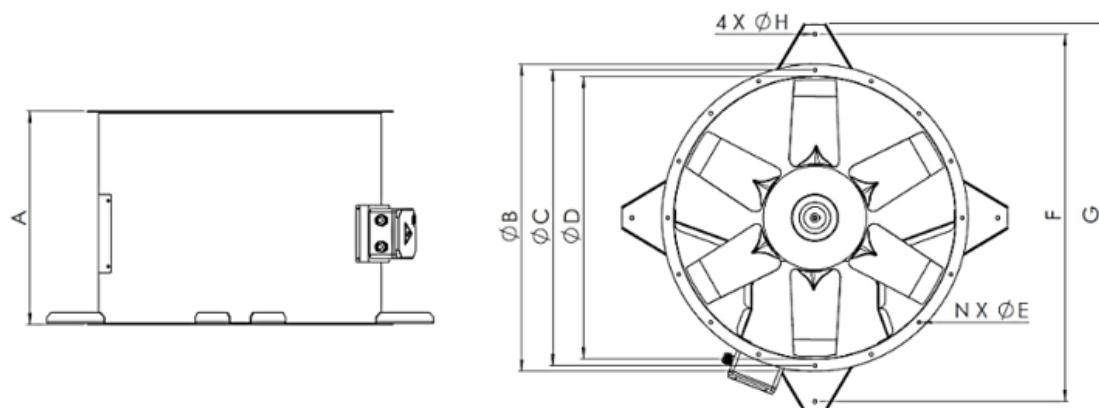


mcr Monsun T – long casing with assembly foot (UY)										
Typ	A	B	C	D	F	G	L	H	N x ØE	ØK
mcr Monsun T 400	420	495	450	400	200	400	364	500	8xØ11	Ø11
mcr Monsun T 450	420	545	500	450	250	450	364	550	8xØ11	Ø11
mcr Monsun T 500	420	595	550	500	300	500	364	600	8xØ11	Ø11
mcr Monsun T 560	420	655	610	560	360	560	364	670	8xØ11	Ø11
mcr Monsun T 630	470	725	680	630	430	630	414	790	8xØ11	Ø11
mcr Monsun T 710	500	805	760	710	510	710	444	870	8xØ11	Ø11
mcr Monsun T 800	580	895	850	800	500	800	522	970	16xØ11	Ø13
mcr Monsun T 900	700	995	950	900	600	900	974	1070	16xØ13	Ø13
mcr Monsun T 1000	775	1095	1050	1000	700	1000	717	1167	16xØ13	Ø13
mcr Monsun T 1250	775	1345	1300	1250	950	1250	717	1417	16xØ13	Ø13

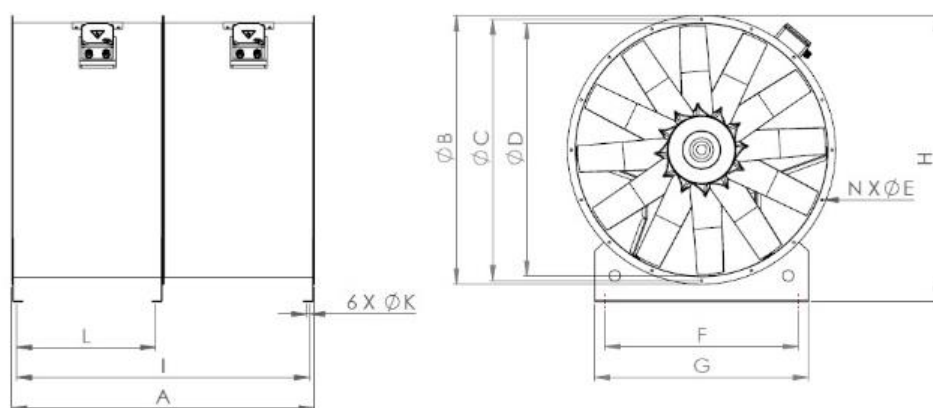


mcr Monsun T – short casing (K)						
Typ	A	B	C	D	L _{max} *	N x ØE
mcr Monsun T 400	400	495	450	400	700	8 x Ø11
mcr Monsun T 450	400	545	500	450	700	8 x Ø11
mcr Monsun T 500	400	595	550	500	700	8 x Ø11
mcr Monsun T 560	400	655	610	560	700	8 x Ø11
mcr Monsun T 630	400	725	680	630	850	8 x Ø11
mcr Monsun T 710	400	805	760	710	850	8 x Ø11
mcr Monsun T 800	400	895	850	800	940	16 x Ø11
mcr Monsun T 900	400	995	950	900	940	16 x Ø13
mcr Monsun T 1000	400	1095	1050	1000	990	16 x Ø13
mcr Monsun T 1250	400	1345	1300	1250	1150	16 x Ø13

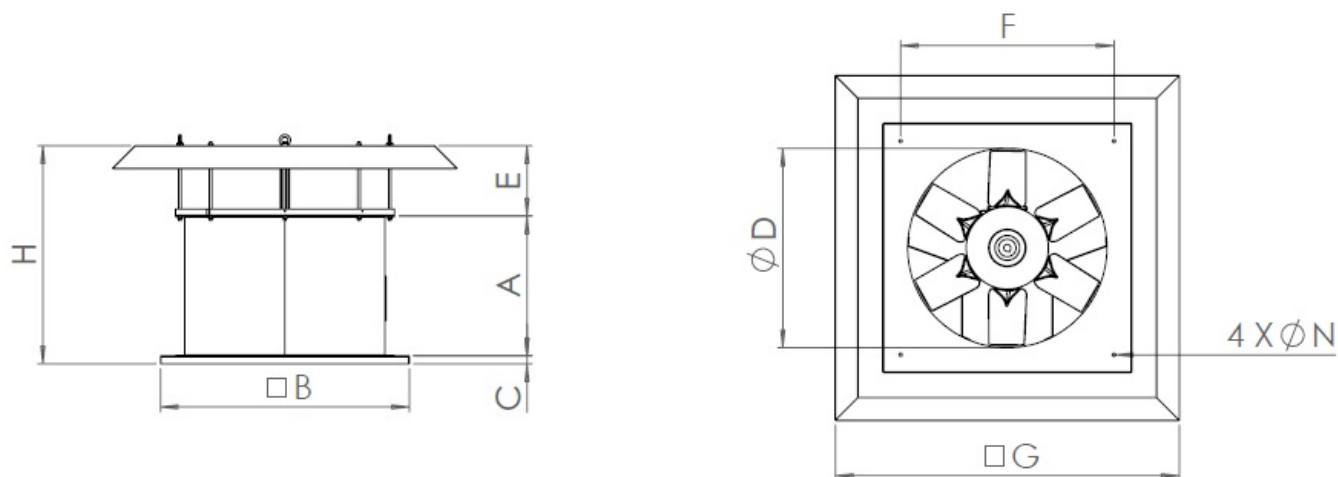
* dimension depends on the size of the fan motor



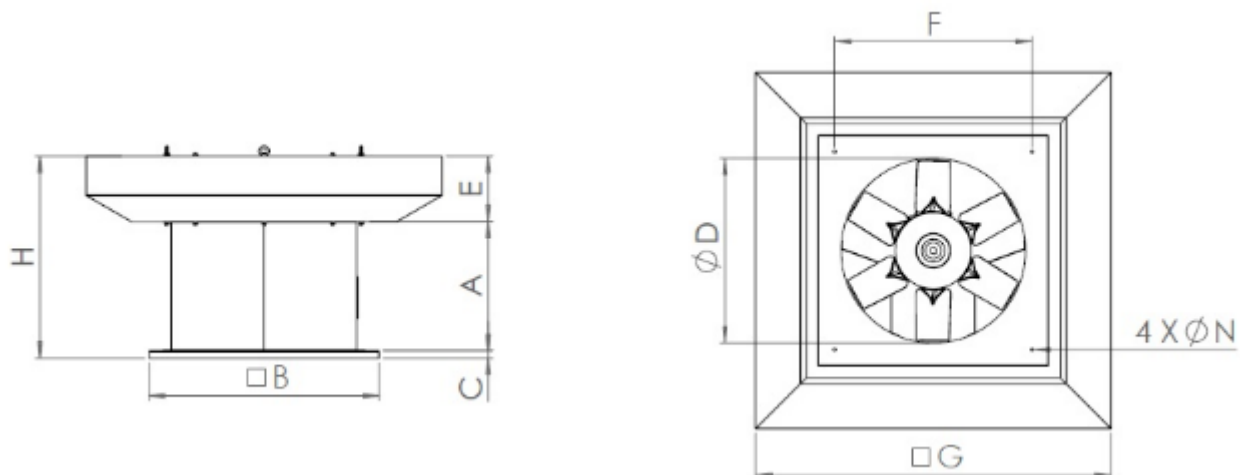
mcr Monsun T – long vertical casing(UD)								
Typ	A	B	C	D	F	G	H	N x ØE
mcr Monsun T 400	420	495	450	400	600	670	11	8 x Ø11
mcr Monsun T 450	420	545	500	450	650	720	11	8 x Ø11
mcr Monsun T 500	420	595	550	500	700	770	12	8 x Ø11
mcr Monsun T 560	420	655	610	560	760	830	12	8 x Ø11
mcr Monsun T 630	470	725	680	630	830	900	12	8 x Ø11
mcr Monsun T 710	500	805	760	710	910	980	12	8 x Ø11
mcr Monsun T 800	580	895	850	800	1000	1070	12	16 x Ø11
mcr Monsun T 900	700	995	950	900	1100	1170	12	16 x Ø13
mcr Monsun T 1000	775	1095	1050	1000	1200	1270	12	16 x Ø13
mcr Monsun T 1250	775	1345	1300	1250	1450	1520	12	16 x Ø13



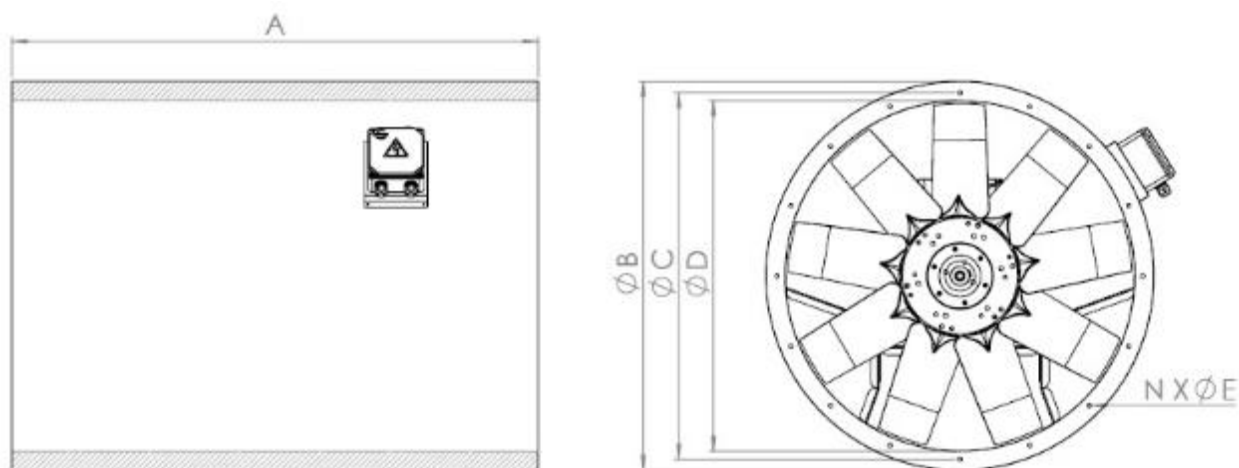
mcr Monsun F-S – series										
Typ	A	B	C	D	F	G	L	H	I	N x ØE
mcr Monsun F-S 400	840	460	430	400	300	360	378	500	798	8 x Ø11
mcr Monsun F-S 450	840	510	484	450	320	400	378	550	798	8 x Ø11
mcr Monsun F-S 500	840	560	537	500	370	450	378	600	798	8 x Ø11
mcr Monsun F-S 560	840	620	597	560	420	500	378	670	798	8 x Ø11
mcr Monsun F-S 630	940	690	667	630	460	540	428	790	898	8 x Ø11
mcr Monsun F-S 710	1000	770	747	710	500	600	458	870	958	8 x Ø11
mcr Monsun F-S 800	1160	880	844	800	580	680	538	970	1118	16 x Ø11
mcr Monsun F-S 900	1400	980	944	900	660	760	644	1070	1344	16 x Ø13
mcr Monsun F-S 1000	1550	1080	1044	1000	750	850	717	1167	1492	16 x Ø13
mcr Monsun F-S 1250	1550	1330	1294	1250	960	1060	717	1417	1492	16 x Ø13



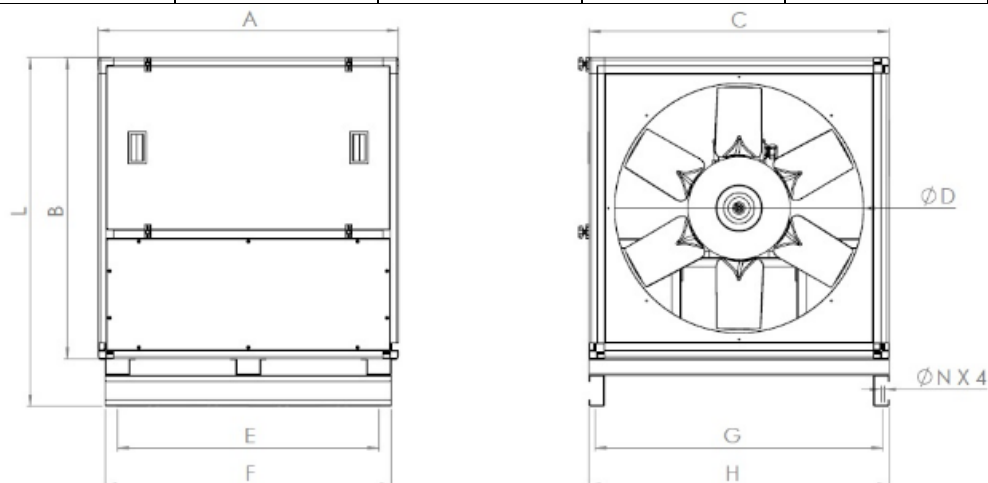
mcr Monsun T-HF – roof casing horizontal outflow									
Typ	A	B	C	D	E	F	G	H	ØN
mcr Monsun T-HF 400	420	575	30	400	155	525	900	660	Ø11
mcr Monsun T-HF 450	420	630	30	450	151	580	963	660	Ø11
mcr Monsun T-HF 500	420	695	30	500	147	645	1023	660	Ø11
mcr Monsun T-HF 560	420	745	30	560	140	695	1095	660	Ø11
mcr Monsun T-HF 630	470	815	30	630	151	765	1179	725	Ø11
mcr Monsun T-HF 710	500	895	30	710	178	845	1275	790	Ø11
mcr Monsun T-HF 800	580	995	30	800	191	945	1383	895	Ø13
mcr Monsun T-HF 900	700	1090	30	900	241	1040	1400	1075	Ø13
mcr Monsun T-HF 1000	775	1190	30	1000	265	1140	1624	1185	Ø13
mcr Monsun T-HF 1250	775	1355	30	1250	375	1305	1720	1185	Ø13



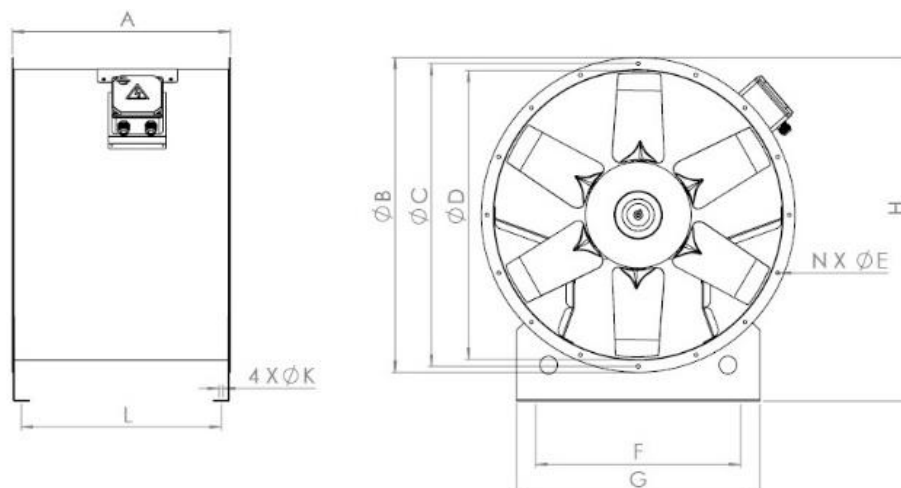
mcr Monsun T-VF – roof housing vertical outflow									
Typ	A	B	C	D	E	F	G	H	ØN
mcr Monsun T-VF 400	420	575	30	400	207	525	700	660	Ø11
mcr Monsun T-VF 450	420	630	30	450	208	580	852	660	Ø11
mcr Monsun T-VF 500	420	695	30	500	182	645	902	660	Ø11
mcr Monsun T-VF 560	420	745	30	560	210	695	1050	660	Ø11
mcr Monsun T-VF 630	470	815	30	630	225	765	1210	725	Ø11
mcr Monsun T-VF 710	500	895	30	710	250	845	1380	790	Ø11
mcr Monsun T-VF 800	580	995	30	800	282	945	1540	895	Ø13
mcr Monsun T-VF 900	700	1090	30	900	342	1040	1605	1075	Ø13
mcr Monsun T-VF 1000	775	1190	30	1000	377	1140	1875	1185	Ø13
mcr Monsun T-VF 1250	775	1145	30	1250	380	1095	2140	1185	Ø13



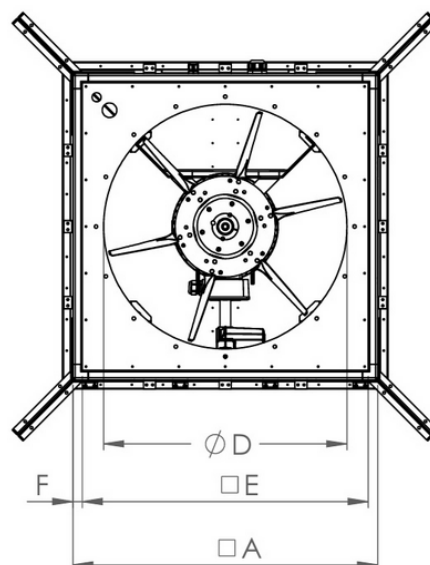
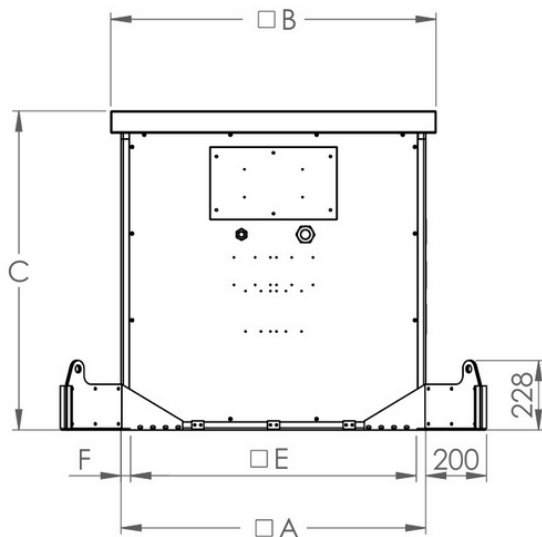
mcr Monsun T-SB – silencer body					
Typ	A	B	C	D	N x ØE
mcr Monsun T-SB 400	800	500	430	400	8 x Ø11
mcr Monsun T-SB 450	1000	550	484	450	8 x Ø11
mcr Monsun T-SB 500	1000	600	537	500	8 x Ø11
mcr Monsun T-SB 560	1000	660	597	560	8 x Ø11
mcr Monsun T-SB 630	1250	730	667	630	8 x Ø11
mcr Monsun T-SB 710	1250	810	747	710	8 x Ø11
mcr Monsun T-SB 800	1250	900	844	800	16 x Ø11
mcr Monsun T-SB 900	1250	1000	944	900	16 x Ø13
mcr Monsun T-SB 1000	1500	1100	1044	1000	16 x Ø13
mcr Monsun T-SB 1250	1500	1350	1294	1250	16 x Ø13



mcr Monsun T-CT– cel type casing										
Typ	A	B	C	D	E	F	G	H	L	ØN
mcr Monsun T-CT 400	570	570	570	400	445	525	530	570	723	Ø9
mcr Monsun T-CT 450	620	620	620	450	495	575	580	620	773	Ø9
mcr Monsun T-CT 500	670	670	670	500	545	625	630	570	823	Ø9
mcr Monsun T-CT 560	710	730	730	560	605	685	690	730	883	Ø9
mcr Monsun T-CT 630	800	800	800	630	675	755	760	800	953	Ø9
mcr Monsun T-CT 710	880	880	880	710	755	835	840	880	1033	Ø9
mcr Monsun T-CT 800	970	970	970	800	845	925	930	970	1123	Ø11
mcr Monsun T-CT 900	1070	1070	1070	900	945	1025	1030	1070	1223	Ø11
mcr Monsun T-CT 1000	1170	1170	1170	1000	1045	1125	1130	1170	1323	Ø11
mcr Monsun T-CT 1250	1420	1420	1420	1250	1295	1375	1380	1420	1573	Ø11



mcr Monsun T-TS – twin spindle									
Typ	A	B	C	D	F	G	L	H	N x ØE
mcr Monsun T-TS 400	550	460	430	400	300	360	508	500	8 x Ø11
mcr Monsun T-TS 450	550	510	484	450	320	400	508	550	8 x Ø11
mcr Monsun T-TS 500	550	560	537	500	370	450	508	600	8 x Ø11
mcr Monsun T-TS 560	600	620	597	560	420	500	558	670	8 x Ø11
mcr Monsun T-TS 630	700	690	667	630	460	540	658	790	8 x Ø11
mcr Monsun T-TS 710	750	770	747	710	500	600	708	870	8 x Ø11
mcr Monsun T-TS 800	850	880	844	800	580	680	808	970	16 x Ø11
mcr Monsun T-TS 900	900	980	944	900	660	760	844	1070	16 x Ø13
mcr Monsun T-TS 1000	1000	1080	1044	1000	750	850	942	1167	16 x Ø13
mcr Monsun T-TS 1250	1250	1330	1294	1250	960	1060	1192	1417	16 x Ø13



mcr Monsun T-L – casing type L Lobby						
Typ	A	B	C	D	E	F
mcr Monsun T-L 400	610	680	900	400	550	30
mcr Monsun T-L 450	660	730	925	450	600	30
mcr Monsun T-L 500	710	780	950	500	650	30
mcr Monsun T-L 560	770	840	975	560	710	30
mcr Monsun T-L 630	840	910	1000	630	780	30
mcr Monsun T-L 710	920	990	1025	710	860	30
mcr Monsun T-L 800	1010	1080	1050	800	950	30

mcr Monsun T-L 900	1110	1180	1075	900	1050	30
mcr Monsun T-L 1000	1210	1280	1100	1000	1150	30
mcr Monsun T-L 1120	1330	1400	1125	1120	1270	30
mcr Monsun T-L 1250	1460	1530	1150	1250	1400	30

Note - Dimension of the opening in the ceiling: dimension A-60 mm

5.4. Accesories

The fan can work with accessories such as:

➤ The flexible joint

The special fibreglass silicate textile ensure durability at 400°C for 120 min. Flexible joint is used to eliminate the vibrations transmitted from the fan to the ventilation system. It acts as a vibration damper. It is also used to compensate for thermal elongation. The fan integrated in a ventilation system should feature the flexible joint on the suction and pressure sides.

➤ The counterflange

made of galvanized steel sheet. Powder-coated in standard, or galvanized on custom order. This fitting is first used for installation of flexible joints on the fan and to connect the ventilation system to the fan.

➤ The safety mesh

made of galvanized steel sheet and galvanized wire mesh. Powder-coated in standard, or galvanized on custom order. The fitting protects the fan from ingress of foreign bodies. The product is designed for direct mounting on the fan casing flange with free-flow suction and forcing. Periodically check that the safety mesh is clean and clean it when necessary.

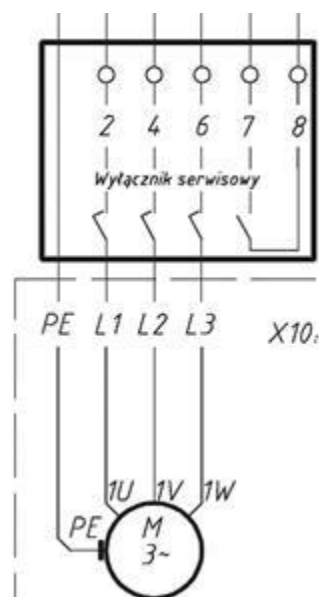
➤ The service switch

isolates the fan from electrical power when inspection or maintenance work is necessary. Each service switch features an auxiliary contact which indicates the power off position.

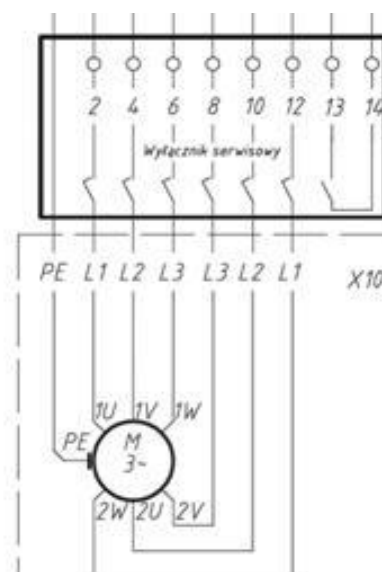
Install the service switch at a minimum distance of 9 cm from the fan body, i.e. on a console attached to e.g. the casing flange.

The 3-pole service switch is designed for motors rated at 230/400 V [single-speed versions].

The 6-pole service switch is designed for single- and two-speed motors rated at 400/690 V and two-speed motors rated at 230/400 V.



Connection: 3-pole switch



Connection: 6-pole switch

➤ The bottom feet

made of galvanized steel sheet. Powder-coated in standard, or galvanized on custom order. The bottom feet are intended for horizontal installation of the fan [horizontal orientation of the fan axis]. Fasten the feet to the fan housing flange with M8 or M10 bolts, depending on the equipment size. Note that the motor base must be level in the horizontal plane once the fan has been set in place. The openings in the bottom shelf of each feet allow tightening of vibration dampers. Do not use the bottom feet for installation in the vertical orientation.

➤ The kit with electric cable and connection box,

➤ The PTC probe, PT100, bimetallic detectors

➤ Automatic non-return damper

the damper body is made of galvanized steel sheet. Powder-coated in standard, or galvanized on custom order. The damper blade is made of aluminium sheet. The automatic non-return dampers are installed to prevent air circulation and heat losses when the fan is in standstill. The damper needs to be truly level to operate correctly.

➤ The noise muffler

the noise muffler body is made of galvanized steel sheet. The inner core is made of perforated galvanized metal sheet. The muffling part is made of non-flammable sound-proofing wool.

The threaded holes in the noise muffler allow direct fastening on the fan housing flange. Seal the joint interface with high-temperature silicone. The noise muffler dampens the noise generated by the fan.

➤ The nozzle

the nozzle with safety mesh is made of galvanized steel sheet. The product is designed to equalize the air stream entering the fan.

6. IDENTIFICATION MARKING

mcr Monsun ...	/	500	-	6	-	20	/	0,55	-	4	/	UD	/	F400	
															Temperature category
															Additional marking
															Number of motor poles
															Motor power [kW]
															The angel of blades
															Number of blades
															Nominal dimension in mm
															Fan type, wariant

7. INSTALLATION

The mcr Monsun T smoke exhaust axial fan is designed for vertical and horizontal installation. The equipment can be installed indoors or outdoors.

7.1. Pre-assembly inspection

Each smoke exhaust fan is factory inspected by the manufacturer prior to packing and shipping. Upon unpacking the delivered smoke exhaust fan, visually examine it for any damage in transport. The motor shaft should rotate with the rotor without evident resistance or scraping.

7.2. Location and assembly

The mcr Monsun T smoke exhaust fan can be installed horizontally or vertically. Prior to installation, verify the load bearing capacity of the roof, floor, wall or ceiling where the equipment is to be located. If the smoke exhaust fan is to be installed vertically on a roof, prepare and secure an opening in the roof slope at a diameter that fits the equipment. Set a special roof fan base over and aligned with the

opening, and suitable for the roof type, the fan weight and the fan diameter. Level out and anchor the roof fan base to the roof slope. (the point where the base meets the roof slope should be protected from weather conditions by appropriate roofing treatments). Put the fan on the roof fan base. Fasten both the equipment to the base with bolts. Secure the fan exhaust with a roof exhaust vent assembly to prevent rain water and snow from entering the building through the ducting. The contact points of individual devices (e.g. base with fan, fan with exhaust vent, etc.) should be sealed with materials that ensure tightness of the connection.

When installing the smoke exhaust fan vertically on a baseplate, put the equipment on the vertical support. It is recommended to bolt vibration dampers to the support in order to reduce the vibration from the fan operation.

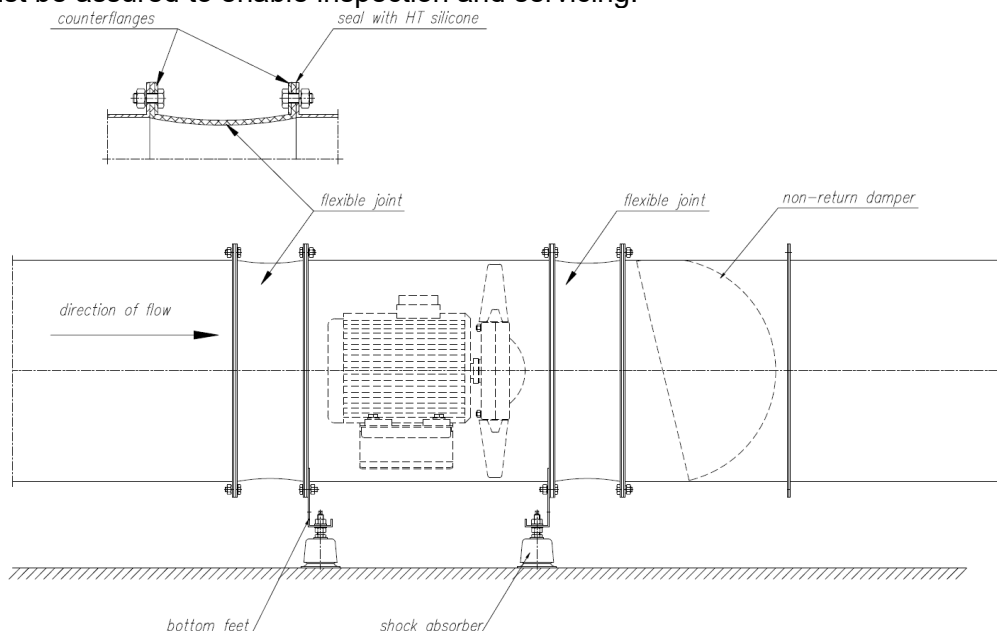
When installing the smoke exhaust fan horizontally (e.g. on the roof, floor), fasten the bottom feet to the fan casing flange with bolts. Set the finished assembly on previously prepared vibration dampers, which have been previously anchored to the substrate or a framework. The anchor and bolt diameter and length must match the equipment size.

When installing the smoke exhaust fan below a ceiling, do this on a suitable support structure. Install the vibration dampers and bottom feet on the support structure, then place the smoke exhaust fan there. The anchor and bolt diameter and length must match the equipment size.

Connecting the smoke exhaust fan to the (smoke) ventilation system:

Connect the ventilation duct to the smoke exhaust fan via the counterflanges. Use the flexible joints, which need to be fastened to the smoke exhaust fan to reduce the vibration transmission to the ducting. This assembly is installed by sealing the joint interfaces [with high-temperature silicone] and tightening the two parts with the bolts sized according to the fan size. The ventilation duct must not exert loads on the smoke exhaust fan or other components of the assembly. The ventilation duct must be supported by independent bearing slings. If the suction and forcing is free-flow, secure the smoke exhaust fan intake and exhaust with the safety mesh. If the smoke exhaust fan is operated within a ventilation system, secure the intake and exhaust sides from entrainment of foreign bodies or accidental entry of persons, animals, etc.

When installing the smoke exhaust fan, secure the installation site and all involved structures, and prepare passage and access ways for all personnel not involved in the installation. The smoke exhaust ventilation must be assured to enable inspection and servicing.

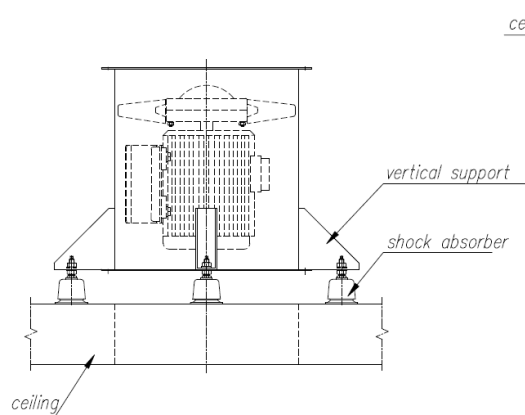


Example horizontal installation of the smoke exhaust fan

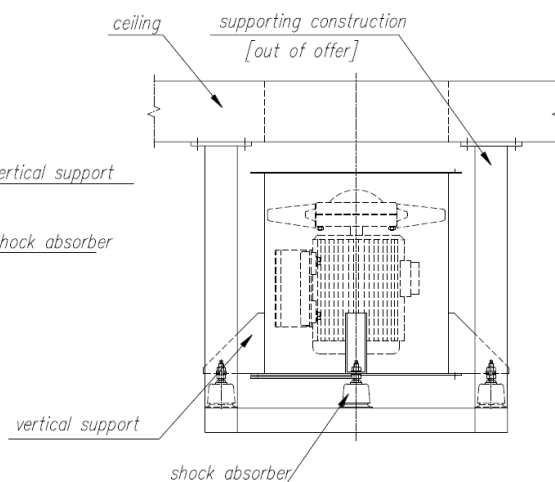
Notes:

- Secure the system against entrainment of foreign bodies and accidental entry of persons, animals, etc.
- Ensure that the fan is aligned with the system components.
- The automatic non-return damper must be levelled for good performance.
- Install a straight duct section with a min. length of $2.5 \times D$ on the fan pressure side.
- Seal the system joints with silicone or other high-temperature compound.

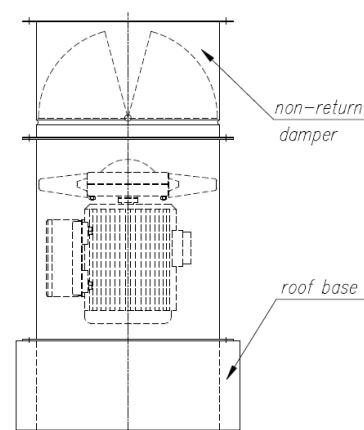
Installation over the ceiling



Installation under the ceiling



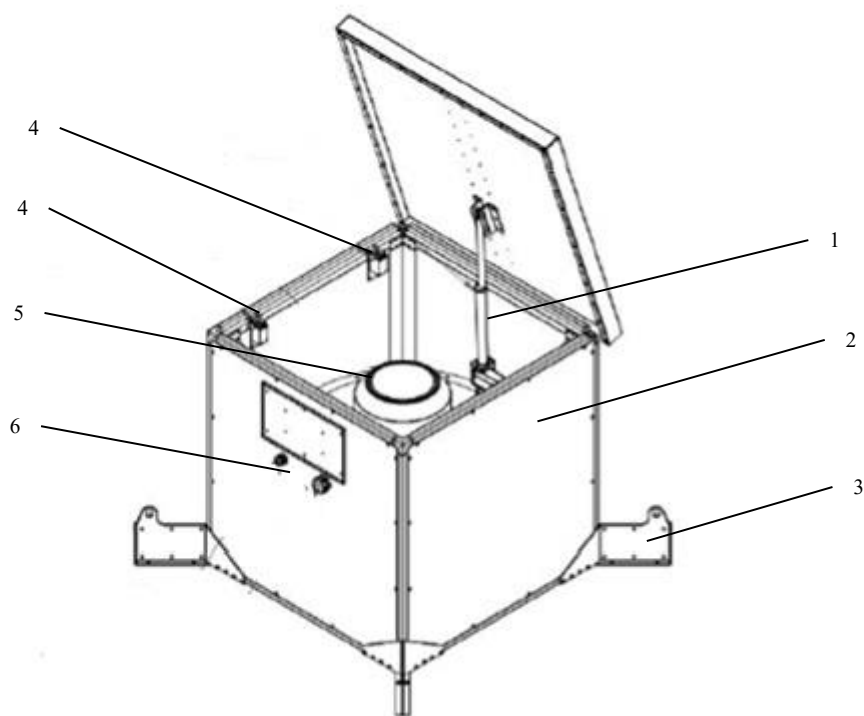
Installation with a non-return damper



Example vertical installation of the smoke exhaust fan

Notes:

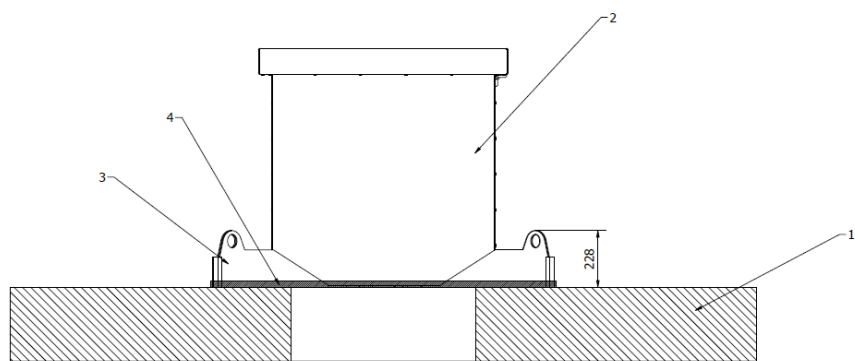
- The support structure must carry the load of the fan weight



1 actuator for opening/closing the hatch
2 insulated box casing
3 transport and assembly elements

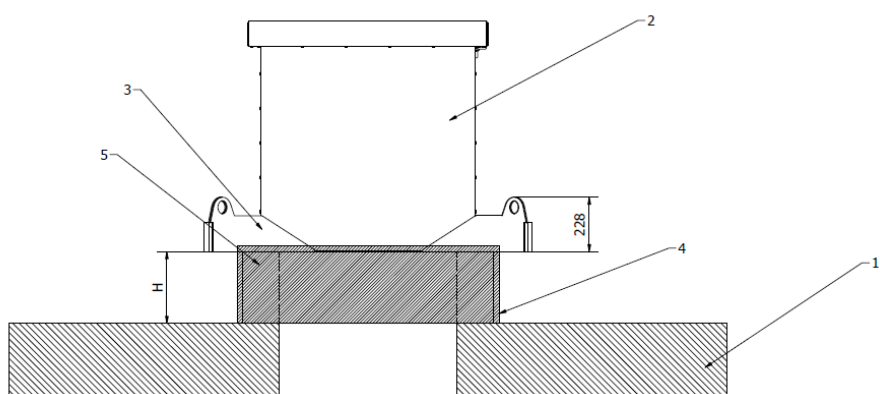
4 flap opening/closing limit switches
5 fan motor
6 electric cable glands

Monsun T - L version (Lobby) fan components



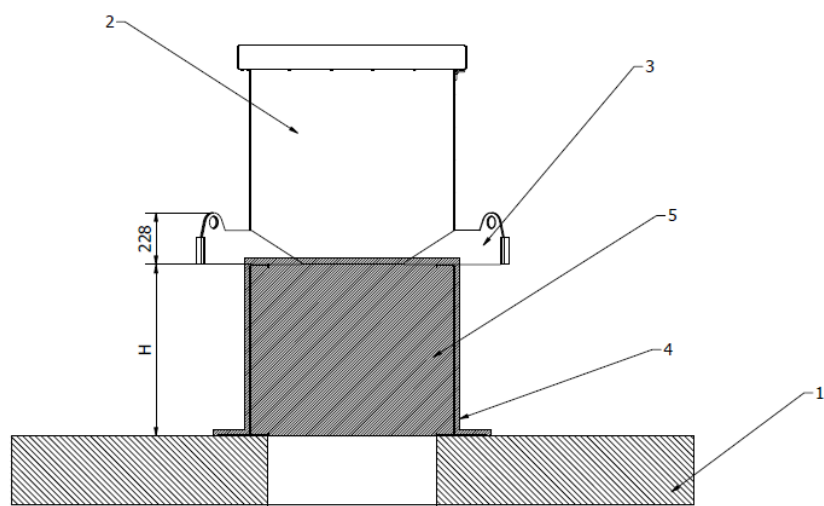
Example of installation directly on the roof surface

- 1 Ceiling
- 2 Fan
- 3 Mounting and transport elements
- 4 Sealing and roofing flashings



Example installation on a prepared concrete roof base

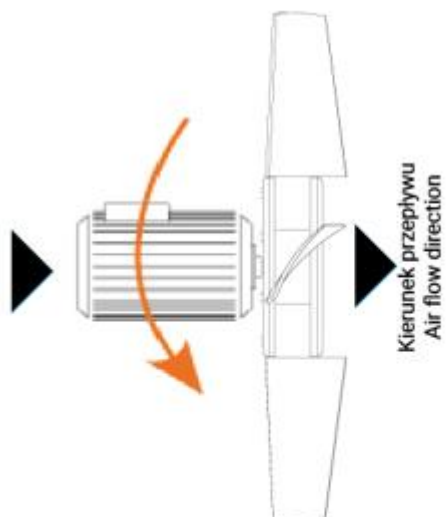
- 1 Ceiling
- 2 Fan
- 3 Mounting and transport elements
- 4 Sealing and roofing flashings
- 5 Concrete roof base



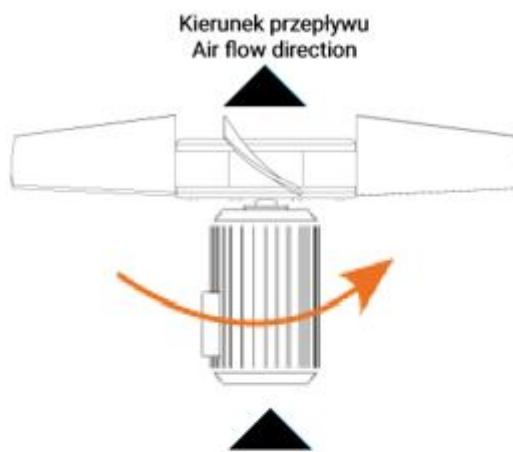
Example installation on a dedicated, insulated roof base

- 1 Ceiling
- 2 Fan
- 3 Mounting and transport elements
- 4 Sealing and roofing flashings
- 5 Dedicated steel roof base

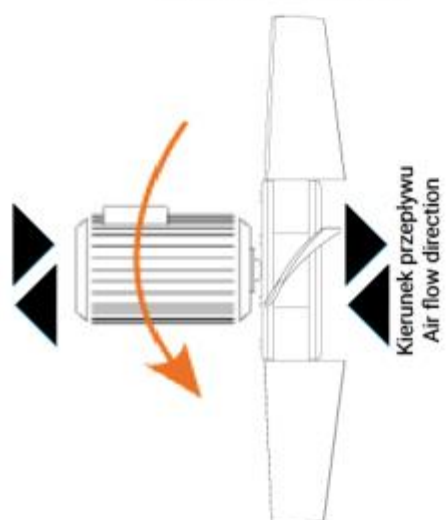
Example installation of a Monsun T Lobby fan



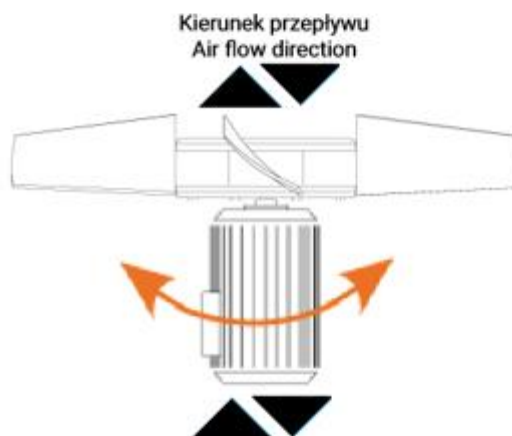
MONSUN T (F) [U,UY,K,CT,SB]



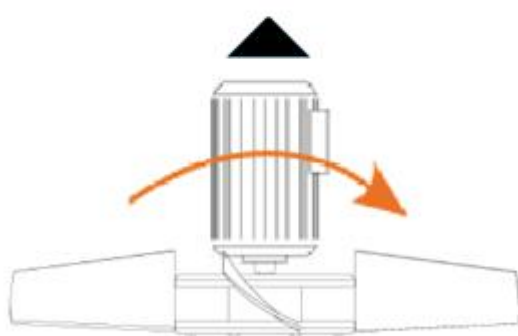
MONSUN T (F) [UD,HF,VF]



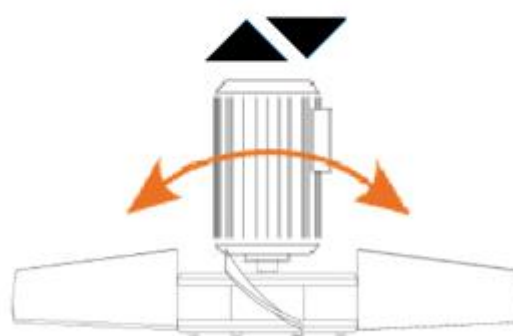
MONSUN T (F) [U,UY,K,CT,SB] REV



MONSUN T (F) [UD,HF,VF] REV



MONSUN T-L



MONSUN T-L REV

Flow directions, directions of rotation of the Monsun T fan impeller

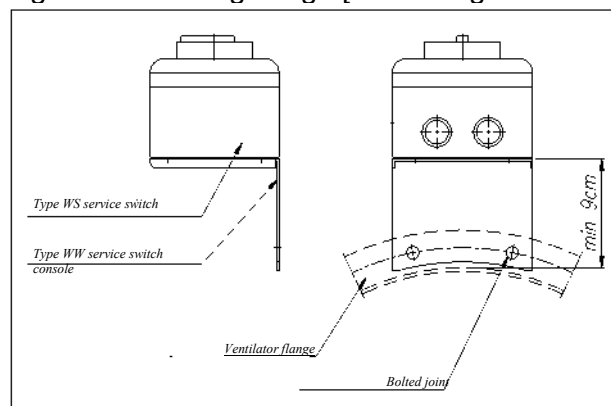
7.3. Electrical connections

Having properly located, placed and fastened the smoke exhaust fan, connect the equipment to the relevant electrical system wiring. Lead the wiring through the gland and into the electric box on the motor or the fan casing (in case there is no box on the fan housing), then connect the wiring to the terminals according to the diagram shown in the box or in this Technical Manual. The electric wire on the section between the connection box and the motor should have adequate fire resistance in accordance with the intended fire resistance of the fan. Each fan motor must be connected to the electrical power system over a safety switch. The safety level must be present according to the nominal current draw of the fan motor. The protective earth shall be made according to relevant electrical engineering standards.

Once the smoke exhaust fan has been commissioned as a part of the system, measure the current draw and verify that it meets the motor rating plate data. The smoke exhaust fan current draw in steady operation must not exceed 1.1 times the current ratings.

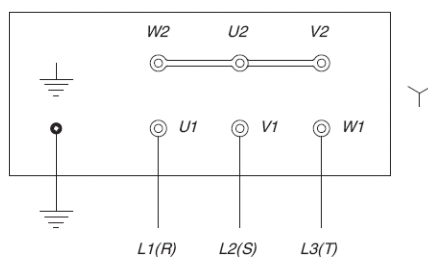
The electrical power supply from the control cabinet to the fan power junction box must guarantee uninterrupted operation in the case of a fire. This can be achieved with high temperature resistant wiring or with protective tubing and proper safe routing of the electrical power system. No external service/maintenance switches are to be used, which is to prevent inadvertent shutdown of the smoke exhaust fan (with the sole exception of the fan-dedicated service switch with remote indication of current circuit switching). The smoke exhaust fan control cabinets must be powered directly from main switchboards with guaranteed uninterrupted power supply, even if the entire building is cut off from the power grid. If a main fireman's switch is installed to isolate power from the entire building, the smoke exhaust fan power supply must be independent from that solution and assure normal operation in the case of a fire.

If the system uses the service switch, install it outside of the fan casing, i.e. at a min. distance of 9 cm, on a bracket bolted to e.g. the fan casing flange [see the figure below].

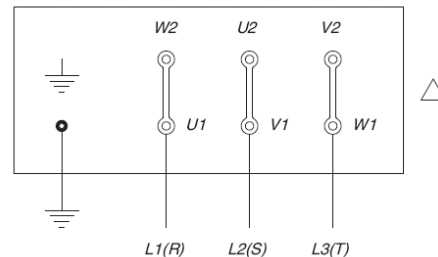


Electrical wiring connections must only be made by electricians with valid licenses.

Electrical terminal connection diagrams for mcr Monsun T fan motors:



Connections for 230/400 V motors



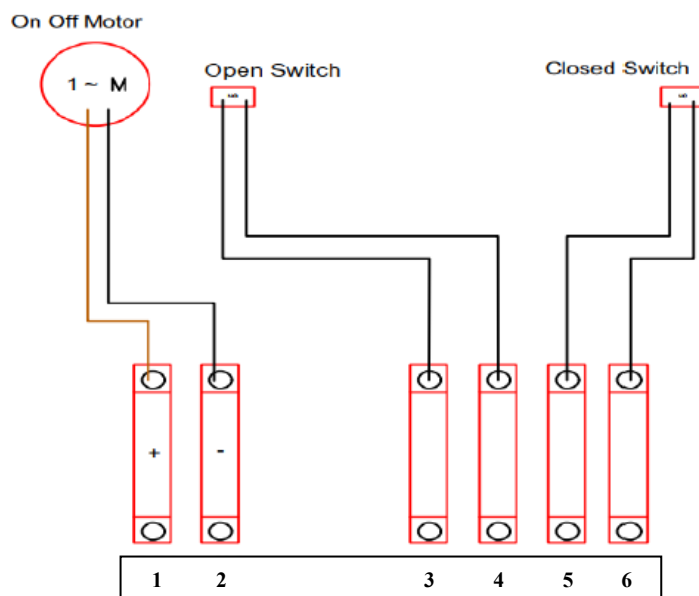
Connections for 400/690 V motors

Monsun T-L Fan – Electrical information

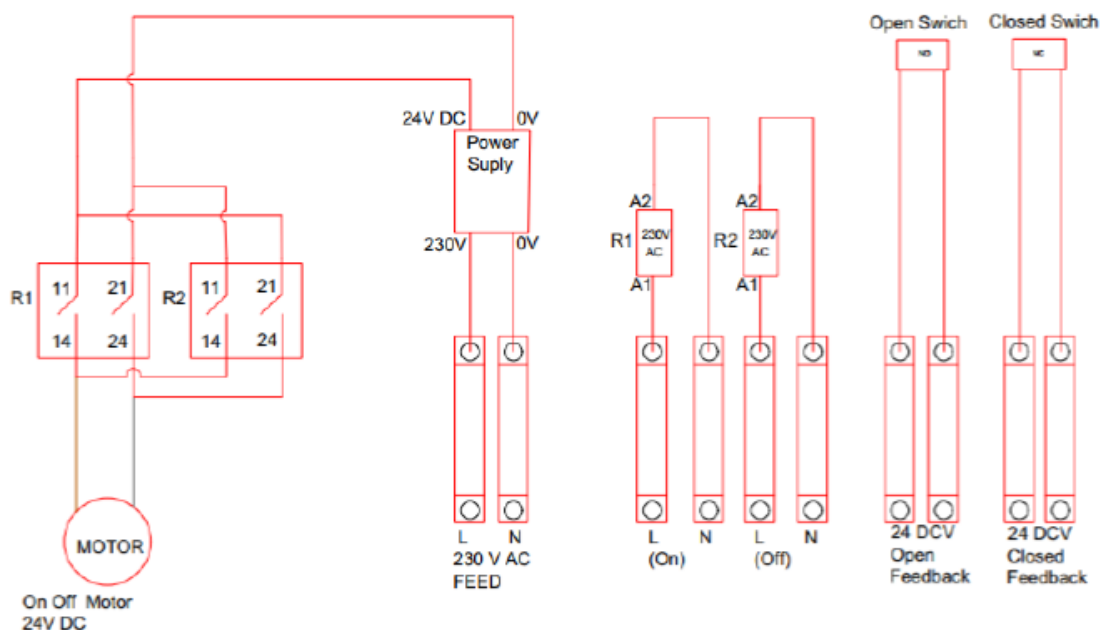
Hinged flap for box housing – mcr Monsun T-L fan

Electric actuator for the flap – supplying: 24V DC

The box flap is opened and closed by changing the polarity of the 24V DC supply voltage supplied to terminals 1 and 2.



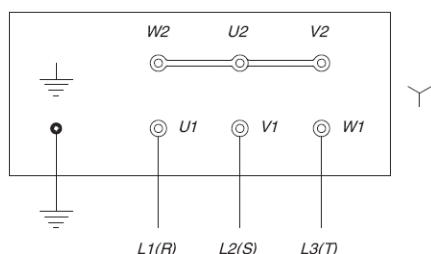
**Connection diagram for the flap actuator and flap opening and closing signal switches
24V DC power supply**



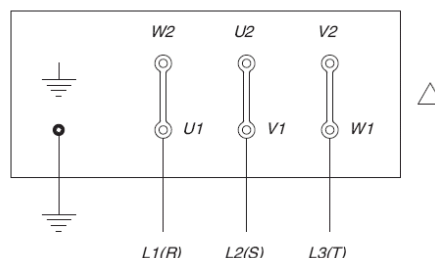
**Wiring diagram for the swing flap actuator and flap opening and closing signal switches
230 V AC power supply**

Motor connection data for the Monsun T-L fan

Motor power	<3kW	>3kW
Direct Connection	Y	Δ
Y/Δ Conenctionn	Impossible	Possible Remove bridges



Connections for 230/400 V motors



Connections for 400/690 V motors

7.4. COMMISSIONING

Before commissioning your installed smoke exhaust fan, do the following:

- Check that the smoke exhaust fan is properly and firmly fastened.
- Check all seals for tightness.
- Check that all electrical wiring is properly and firmly connected.
- Check that the phase connection sequence and PE/neutral wiring is properly connected.
- Check that the smoke exhaust fan and its connected ducting are free of foreign bodies.
- Check that all protective/safety components have been installed.
- If the checks are positive, start the fan and do a functional test.
- When starting the smoke exhaust fan, verify the motor sense of rotation against the direction arrow on the enclosure.

8. TRANSPORT & STORAGE CONDITIONS

During transport and storage, the mcr Monsun T smoke exhaust fans are placed on pallets. Do not topple or throw the packaging during loading and transport. The smoke exhaust fan can be handled and shipped on any means of transport, provided that they are secured against weather and elements. The smoke exhaust fans on transport vehicles must be secured against shifting. Visually inspect each piece of equipment following transport and handling.

Store in sheltered rooms, where:

- there is no exposure to dust particulates, gases, corrosive vapours and other aggressive chemical emissions detrimental to insulation parts and structural components of the ventilator and/or its motor;
- the maximum relative humidity is 80% at 20°C;
- the ambient temperature does not exceed the range of -20°C to + 40 °C;
- no vibrations are present.

9. SAFETY MANUAL

Read and understand this Technical Manual before commissioning and servicing the product.

The smoke exhaust fan is not hazardous when firmly attached to a ventilation system and the fan support structure.

Make the electrical connections according to the enclosed electrical wiring diagram and the guidelines in Section 7.3. Electrical connections shall be made by personnel with relevant qualifications which have been certified as required by current laws.

Inspect the PE wire connection of the smoke exhaust fan during the operating life.

Disconnect the smoke exhaust fan from electrical power before any inspections or checks.

CAUTION:

1. Do not clean smoke exhaust fans of deposits with pressure or steam washers.
2. Loss of seal at the fan connections or flexible ends may result in hazards due to release of the forced medium and requires immediate replacement of leaking components.

If the equipment is malfunctioning (e.g. excessive noise, vibration and/or erratic operation is found), disconnect the fan from electrical power supply, and call the manufacturer's technical service or an inspection and repair contractor authorised by the manufacturer.

10. MAINTENANCE & SERVICING

The equipment from Mercor L&V require periodic technical inspection and maintenance at least every 12 months throughout its operating life, i.e. during the warranty and post-warranty period. Inspection and maintenance may only be carried out by the manufacturer or contractors authorised by MERCOR L&V to service its products.

The obligation to carry out regular service inspections of fire protection devices results from the Art. 3(3) of the Regulation by the Minister of Internal Affairs and Administration of 7 June 2010 on fire protection of buildings, other civil structures and areas (Journal of Laws, Year 2010, No. 109, item 719).

Do these recommended actions in the inspection intervals:

- Check the electrical connections, especially for all mechanical damage.
- Check the equipment casing, especially for all mechanical damage.
- Check for any obstructions to proper performance of the equipment.

To facilitate the activities under service inspection, servicing and warranty claim response, e.g. visual inspection or repairs, the equipment user/operator shall provide physical access to the equipment by removing thermal insulation, suspended ceiling, and other installations, as required and applicable to warrant unobstructed access, etc.

In the case of roof mounted equipment, provide access to the area (via ladders or elevated platforms).

If the equipment is only operated for smoke exhaust during fire, test run it for ca. 10 minutes every 3 months.

Refer all matters related to technical inspection, maintenance and servicing of this equipment to the Mercor L&V Service Department, serwis@mercor.com.pl, tel. +48 58 341 42 45 ext. 170, fax: +48 58 341 39 85, from 8 AM to 4 PM (Mo-Fri).

11. WARRANTY TERMS & CONDITIONS

1. MERCOR L&V grants 12 months of warranty for the equipment quality from the date of purchase, unless the sales contract states otherwise.
2. Submit each warranty claim to MERCOR L&V in 7 days from the date of discovery of a warranty eligible defect
3. Submit warranty claims by calling at: tel. +48 58 341 42 45, by fax: +48 58 341 39 85, by e-mail: reklamacje@mercor.com.pl or by traditional mail: MERCOR L&V, ul. Grzegorza z Sanoka 2, 80-408 Gdańsk, Poland.
4. If physical defects of equipment are found during the warranty period, MERCOR L&V warrants and represents to remove them in shortest possible time from serving the written warranty claim with the proof of purchase or sales contract, subject to Item 10.
5. MERCOR L&V has the right to extend the time of repair if the defect removal is complicated or requires purchase of custom components or spare parts.
6. The warranty liability only covers all defects arising from causes present in the equipment at the date of sale.
7. Defects caused by improper operation or otherwise as listed in Item 10 herein, the buyer / warranty beneficiary will be charged with the costs of their removal.
8. Condition for rectifying defects is that the applicant makes the site/localisation where devices are installed available, in particular, ensuring: the lift in the case of devices mounted at a height above 3m, free access to the rooms where the devices were installed and necessary revisions, dismantling thermal insulation, disassembling suspended ceilings, disassembling other installations, if they prevent free access to the device.

9. If the device can not be repaired at the place of its installation, MERCOR L&V reserves the necessity of its disassembly, possible delivery to the address indicated by MERCOR L&V and re-assembly. The cost of this operation lies with the buyer / holder of the guarantee.
10. The warranty does not cover:
- Any damage or failure of the equipment caused by improper operation, tampering, failure to conduct periodic technical inspection and/or maintenance established in the Operating and Maintenance Manual, section "SERVICING AND MAINTENANCE".
 - Any damage beyond reasonable control of MERCOR L&V, and specifically: caused by force majeure, such as torrential rainfall, flooding, hurricanes, inundation, lightning strike, power grid overvoltage, explosion, hail, collision with aircraft, fire, avalanche, landslide and indirect damage due to those causes. Torrential rainfall is understood as any rainfall with the effectiveness factor of 4 or higher in accordance with the definition of the Polish Institute of Meteorology and Water Management - National Research Institute (IMGW-PIB). If the effectiveness factor value specified in the preceding sentence cannot be reasonably established, the actual condition and extent of damage shall be considered at the site of their origin as the action of torrential rain. Hurricane is understood as any wind with a minimum speed of 17.5 m/s (and damage shall be recognised as caused by hurricanes if the effects of such weather phenomenon has been found in the direct vicinity of the damaged property).
 - Damage due to failure to immediately report any defect found.
 - Deterioration in the quality of coatings due to natural weathering/ageing.
 - Defects caused by abrasive or aggressive cleaning agents.
 - Damage caused by aggressive external influence, specifically chemical or biological in nature, or when the origin of which is related to the production processing or activity carried out within the facility protected by the equipment or in its direct vicinity.
 - Wearing parts and consumables (e.g. gaskets/seals), unless they have defects of workmanship and/or material.
 - Damage caused by improper transport, handling, unloading and/or storage of the equipment.
 - Damage caused by installation of the equipment in violation of this Operating and Maintenance Manual and/or good construction practice.
 - The equipment and/or parts thereof with removed or damaged nameplate (rating plate) and/or warranty seals.
11. The buyer/warranty rights holder is required to operate the equipment properly and carry out technical inspection and maintenance in accordance with the section "MAINTENANCE AND SERVICING" in the following Operating and Maintenance Manual.
12. This warranty shall be made immediately void and null if:
- The buyer/warranty rights holder modifies the product design without prior authorisation from MERCOR L&V.
 - Periodic technical inspection and/or maintenance is not carried out per schedule and/or is carried out by unauthorised personnel or service providers not authorised to do so by MERCOR L&V and/or the equipment has not been properly operated.
 - Unauthorised personnel attempts any intervention in the product outside of the normal operation and maintenance of this equipment.
13. Any circumstances listed in Item 10 will relieve MERCOR L&V from the obligation of surety.

The relevant provisions of the Polish Civil Code shall apply to all matters not regulated in these Warranty Terms & Conditions.

FAN MEASUREMENT REPORT

FAN TYPE	
SERIAL NUMBER	
INSTALLATION SITE	
RATED CURRENT	

Once the fan has been installed at its intended operating site and all electrical connections have been made, immediately measure the current draw in steady-state operation of the equipment.

MEASUREMENT RESULTS [A]

U1	V1	W1	U2	V2	W2

NOTES:

Full name of the measuring technician	Date measured	Signature

Return this Report immediately after completion of measurements to:

MERCOR Light&Vent Sp. z o.o. (MERCOR L&V)

Fire Ventilation Systems
ul. Grzegorza z Sanoka 2
80-408 Gdańsk

and not later than in 8 weeks from the date of equipment purchase (equivalent to the date of the VAT sales invoice).

THE EQUIPMENT WARRANTY BECOMES ENFORCEABLE UPON RETURN OF THIS MEASUREMENT REPORT